

At Bramble Berry we are proud to carry hand crafted wooden soap molds made from high quality Baltic Birch Plywood. These molds are extremely durable, making perfect soap loaves time and time again. For optimal care and longevity of your molds we recommend lining them with parchment or freezer paper. Below you will find easy step by step instructions on how to line our 2lb. and 4 lb. wooden soap molds. For easy cutting of your finished loaves into 4oz or 5oz soap bars, be sure to check out our hand crafted Baltic Birch soap cutter.

### Step 1 - Cut your Freezer Paper

The dashed rectangles on this page are the sizes of the paper you need to line the molds.

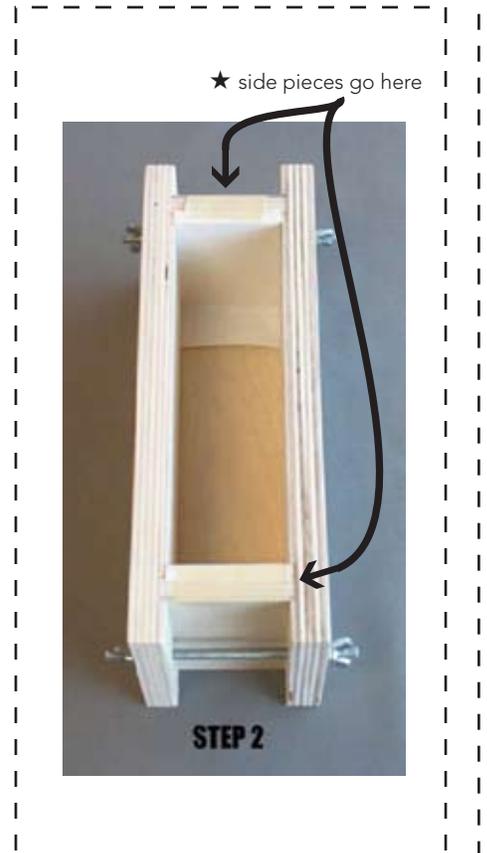
For 2lb Mold -  
with a paper cutter or scissors:  
Cut two pieces 2 1/4" wide x 4 1/2" long★  
Cut one piece 7 1/2" wide x 9 1/4" long✿

For 4lb. Mold -  
with a paper cutter or scissors:  
Cut two pieces 2 1/4" wide x 4 1/2" long★  
Cut one piece 15" wide x 9 1/4" long

Pieces of masking tape for securing.

### Step 2 - Line the ends of your Mold

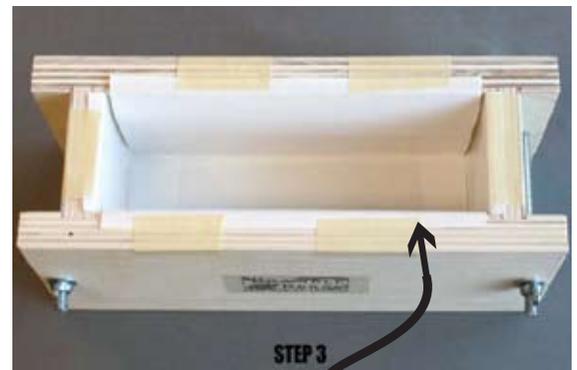
Place one piece of your short paper, with wax side up, inside the end of your mold with a 1/4" folded over at the top and secure with masking tape. With your fingers lay the paper flat against the wood on the inside of the mold and crease it into the inside bottom so that it is flat against the inside of the mold. Repeat on other end.



★ Cut-out this outline for the side pieces

### Step 3 - Line the Center of your Mold

Place your longer piece of paper, with wax side up, inside the center of your mold with a 1/4" folded over at the top on one side and secure with masking tape. With your fingers lay the paper flat against the inside of the mold, creasing it into the inside bottoms of the mold so that it is flat against the sides and bottom of the mold. Secure the paper at the top of the other side with tape.



✿ main piece goes here

### Step 4 - Pouring Soap and Unloading Your Soap Mold

Once you have lined your mold you are ready to pour your soap. After pouring, raise your mold slightly off your table and gently tap it back down a few times to release any trapped air bubbles and to ensure your soap goes into all corners of your mold. We also recommend placing a piece of freezer paper, shiny side down, over top of the soap before covering with towels etc. When your soap is ready to come out of the mold simply loosen the wing nuts to expand the mold slightly, remove the tape holding the freezer paper and gently turn the mold upside down making sure your hand prevents the soap from dropping out. Slowly remove the soap from the mold. After the soap and freezer paper have been removed from your mold remove any soap that may have leaked into the corners of the mold, using a small putty knife. Tighten up the wing nuts and you are ready to line your mold for your next batch.

✿ use this outline for the main piece for the 2 lb mold or cut a piece of paper that's twice this width for the 4 lb